



**Maintenance Planning, Process
Engineering & Instrumentation**



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Course: Machinery Failure, Vibration & Predictive Maintenance

Code	City	hotel	Start	End	price	Hours
367	Prague (Czech Republic)	Hotel Meeting Room	2024-07-15	2024-07-19	5450 €	25

Introduction

Machines deteriorate as they get older so we can expect a certain amount of performance falloff and general deterioration of the machine. If we understand the failure mechanisms that are in place we can identify which parameters best indicate the deterioration of the machine.

Failure analysis and Predictive Maintenance techniques, including vibration analysis, are discussed in the course with a view to optimising the maintenance engineering effort while maximising production. Other techniques that will be addressed include infrared thermography, passive ultrasonics, tribology and performance monitoring.

Objectives

At the end of this seminar participants will have:

- An understanding of Machine Failure Analysis techniques
- An understanding of a range of Predictive Maintenance Technologies
- Knowledge of the potential contribution of each these technologies to maintenance efficiency
- Guidelines indicating how these technologies can interact with and support each other
- Hints and Tips for practical application of these technologies so as to achieve the best results
- A practical approach to developing an action plan to utilise these technologies in their own areas of responsibility, fitting them into the overall maintenance strategy, and measuring benefits

Training Methodology

The seminar will be conducted along workshop principles with formal lectures, case studies and interactive worked examples. Relevant case studies will be provided to illustrate the application of each tool in an operations environment. Each learning point will be re-enforced with practical exercises. There will be ample opportunities for discussion and sharing experiences.

Organizational Impact

Analysis of machine failures and predictive maintenance of rotating plant is vital to the budgetary success of the operations organisation. On completion of this seminar the delegate will be able to critically analyse the



methodologies employed within the organisation and instigate improvements where required.

Personal Impact

Technical knowledge is key to effective control and peer respect within any maintenance organisation; when this is achieved personal satisfaction follows. This seminar will give the delegate the required level of technical knowledge and skill to achieve that personal satisfaction.

Who Should Attend?

- Supervisors
- Team Leader and
- Professionals in Maintenance, Engineering and Production

The seminar will also benefit anyone who wishes to update themselves on Predictive Maintenance Technologies and Failure Analysis techniques, as well as those who have to judge the suitability of these technologies for their needs, and learn how to implement them for the benefit of their organisations.

Seminar outline

Day 1

Understanding Failures

- Machine Failure Analysis
- Wear and tribology
- Fatigue mechanisms
- Plain, tilt-pad and anti-friction bearing and seal failures

Day 3

Understanding Predictive Maintenance

- Predictive Maintenance Concepts
- Introduction
- Maintenance Strategies
- Predictive Maintenance - background and history
- Predictive Maintenance Technologies - an overview
- Potential Failure Analysis - deciding which technologies to apply
- Vibration Analysis
- Introduction to Vibration Analysis
- Frequency Analysis and the Fast Fourier Transform
- Vibration Transducers
- Basic Failure Mechanisms with examples

Day 2

Avoiding Failures

- Trouble shooting techniques
- Statistical analysis of machinery failures

Day 4

Using Predictive Maintenance

- Vibration Standards and Alarm Levels
- Vibration Diagnostics
- Amplitude Demodulation - a.k.a Enveloping, SSE, HFD, Peak-Vue
- Vibration on Rolling Element Bearings
- Resonance - identification & cure
- Other Predictive Maintenance Techniques
- Infrared Thermography
- Thermographic applications
- Passive Ultrasonics - contact and non-contact
- Ultrasonic Applications
- Tribology - oil analysis



Day 5

Control Mechanisms

- Managing Predictive Maintenance
- Performance and Efficiency Monitoring
- Managing the Predictive Maintenance effort
- Cost Analysis
- Reporting Techniques
- Integrating Predictive Maintenance into the Maintenance Plan



The Scandinavian Academy employs modern methods in training and skills development, enhancing the efficiency of human resource development. We follow these practices:

- **Theoretical Lectures:**
 - We deliver knowledge through advanced presentations such as PowerPoint and visual materials, including videos and short films.
- **Scientific Assessment:**
 - We evaluate trainees skills before and after the course to ensure their progress.
- **Brainstorming and Interaction:**
 - We encourage active participation through brainstorming sessions and applying concepts through role play.
- **Practical Cases:**
 - We provide practical cases that align with the scientific content and the participants specific needs.
- **Examinations:**
 - Tests are conducted at the end of the program to assess knowledge retention.
- **Educational Materials:**
 - We provide both printed and digital scientific and practical materials to participants.
- **Attendance and Final Result Reports:**
 - We prepare detailed attendance reports for participants and offer a comprehensive program evaluation.
- **Professionals and Experts:**
 - The programs scientific content is prepared by the best professors and trainers in various fields.
- **Professional Completion Certificate:**
 - Participants receive a professional completion certificate issued by the Scandinavian Academy for Training and Development in the Kingdom of Sweden, with the option for international authentication.
- **Program Timings:**
 - Training programs are held from 10:00 AM to 2:00 PM and include buffet sessions for light meals during lectures.